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THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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REVISIONS

P	LTR	DESCRIPTION	DATE	OWN	APVD
AB	REVISED	PER ECO-17-002209	11APR2017	RS	MM
AC	REVISED	PER ECO-20-001323	17JUN2020	SM	JO

REVISIONS						
P	LTR	DESCRIPTION	DATE	OWN	APVD	
9			23.37 [.920]	25.27 [.995]	8	9
9			8.13 [.320]	10.03 [.395]	2	3
9			15.75 [.620]	17.65 [.695]	5	6
9			13.21 [.520]	15.11 [.595]	4	5
9			10.67 [.420]	12.57 [.495]	3	4
9			5.59 [.220]	7.49 [.295]	1	2
11	OBSOLETE		64.01 [2.520]	65.91 [2.595]	24	25
11	OBSOLETE		61.47 [2.420]	63.37 [2.495]	23	24
11	OBSOLETE		58.93 [2.320]	60.83 [2.395]	22	23
11	OBSOLETE		56.39 [2.220]	58.29 [2.295]	21	22
11	OBSOLETE		53.85 [2.120]	55.75 [2.195]	20	21
			51.31 [2.020]	53.21 [2.095]	19	20
11	OBSOLETE		48.77 [1.920]	50.67 [1.995]	18	19
11	OBSOLETE		46.23 [1.820]	48.13 [1.895]	17	18
			43.69 [1.720]	45.59 [1.795]	16	17
			41.15 [1.620]	43.05 [1.695]	15	16
11	OBSOLETE		38.61 [1.520]	40.51 [1.595]	14	15
			36.07 [1.420]	37.97 [1.495]	13	14
			33.53 [1.320]	35.43 [1.395]	12	13
			30.99 [1.220]	32.89 [1.295]	11	12
			28.45 [1.120]	30.35 [1.195]	10	11
			25.91 [1.020]	27.81 [1.095]	9	10
			23.37 [.920]	25.27 [.995]	8	9
			20.83 [.820]	22.73 [.895]	7	8
			18.29 [.720]	20.19 [.795]	6	7
			15.75 [.620]	17.65 [.695]	5	6
			13.21 [.520]	15.11 [.595]	4	5
			10.67 [.420]	12.57 [.495]	3	4
			8.13 [.320]	10.03 [.395]	2	3
			5.59 [.220]	7.49 [.295]	1	2
REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

0 PLC ± -

1 PLC ± -

2 PLC ± 0.13[.005]

3 PLC ± -

4 PLC ± -

ANGLES ± ±

MATERIAL
HOUSING: LCP,
CONTACTS: BRASS

FINISH
SEE TABLE

OWN
S. SHUEY
CHK
M. RIDER
APVD
M. RIDER

3-5-91
2-14-92
2-14-92

NAME
HDR ASSY, VERT, SINGLE ROW
2.54 [100] C/L 0.64 [025] SQ POST
WITH PLZN, AMPMODU MTE

SIZE
A1

CAGE CODE
00779

DRAWING NO
103669

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

SHEET
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OF
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REV
AC

1.000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.

2 POINT OF MEASUREMENT FOR PLATING THICKNESS.

3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.

4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.

5 SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69[.027]-2.03[.080] THICK PRINTED CIRCUIT BOARD. (SEE DETAIL Z).

6 .000100 BRIGHT TIN OVER .000050 NICKEL.

7 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.

8 .000100 MATTE TIN OVER .000050 NICKEL.

9 HIGH TEMPERATURE CONFIGURATION.

10 STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY

11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

12 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

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